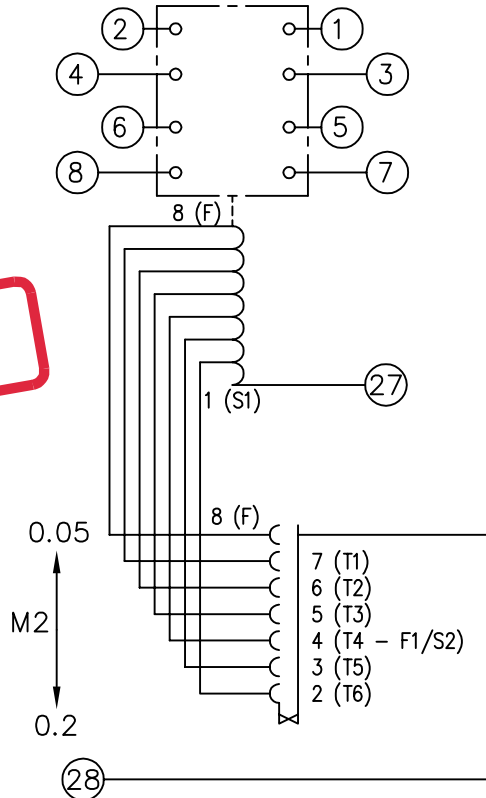


LOOKING ON FRONT OF RELAY



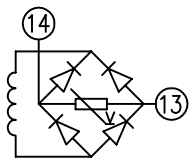
**NOT SUBJECT TO UPDATE
ONCE COPIED / PRINTED
OR DOWNLOADED**

KEY

- make contact
- break contact
- c/o contact
- ext. conn
- plug bridge - shorting
- metering point
- 5kv barrier
- test socket - shorting
- plug & socket

CONTACT CONFIG.	OUTPUT CONTACT PAIR / TERMINAL No.					
	1-3	2-4	5-7	6-8	9-11	10-12
4M	M	M	M	M		
3M 1B	M	B	M	M		
2M 2B	B	B	M	M		
1M 3B	B	B	M	B		
4B	B	B	B	B		

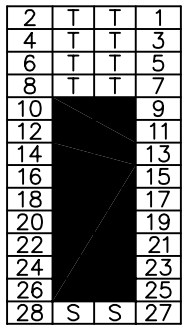
NOTE: WHEN RECTIFIER IS SPECIFIED COIL CONNS. ARE AS SHOWN.



FRAME REFERENCE: E2FS02.

FRAME TERMINAL BLOCK ASSY: -

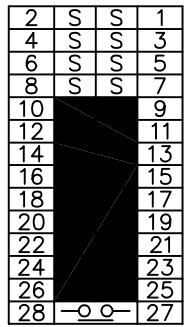
ASSEMBLY INSTRUCTIONS: -
TYPICAL ASSEMBLY DRAWING 2995G10032.
AT INDICATED POSITIONS FIT AS FOLLOWS:
T - FIT TRIP ISOLATION CONTACT 2995B10053
S - FIT STANDARD CONTACT 2995B10054
SECURE CONTACTS USING FIXING SCREW 2109F99009.
POSITIONS SHOWN BLANK ARE UNUSED



VIEW FROM NUMBERED SIDE OF BLOCK

OUTER TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -
TYPICAL ASSEMBLY DRAWING 2995G10029.
AT INDICATED POSITIONS FIT AS FOLLOWS:
S - FIT STANDARD CONTACT 2995B10051
HC - FIT 'HEAVY CURRENT' KIT 2995G10030
WHERE IS SHOWN FIT CT SHORTING KIT 2995G10031
POSITIONS SHOWN BLANK ARE UNUSED.
ALL POSITIONS FIT SCREW 2106F12506.



VIEW FROM INSIDE FACE

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5 RDW 26/01/06 MN112/2771			Title: T.B. AND W.D. FOR MR102/MR112 4 CONT. RELAYS IN EPSILON E2 CASE.	First used on:	
4 RDW 15/12/05 MN112/2759				Similar Articles:	
3 14/05/01 MN112/2077				Supersedes:	
ISSUE DATE MOD.No.				Drg.No.	
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APPROVED: R.D.WATSON		DATE: 17/07/02	IE:	OPS:	